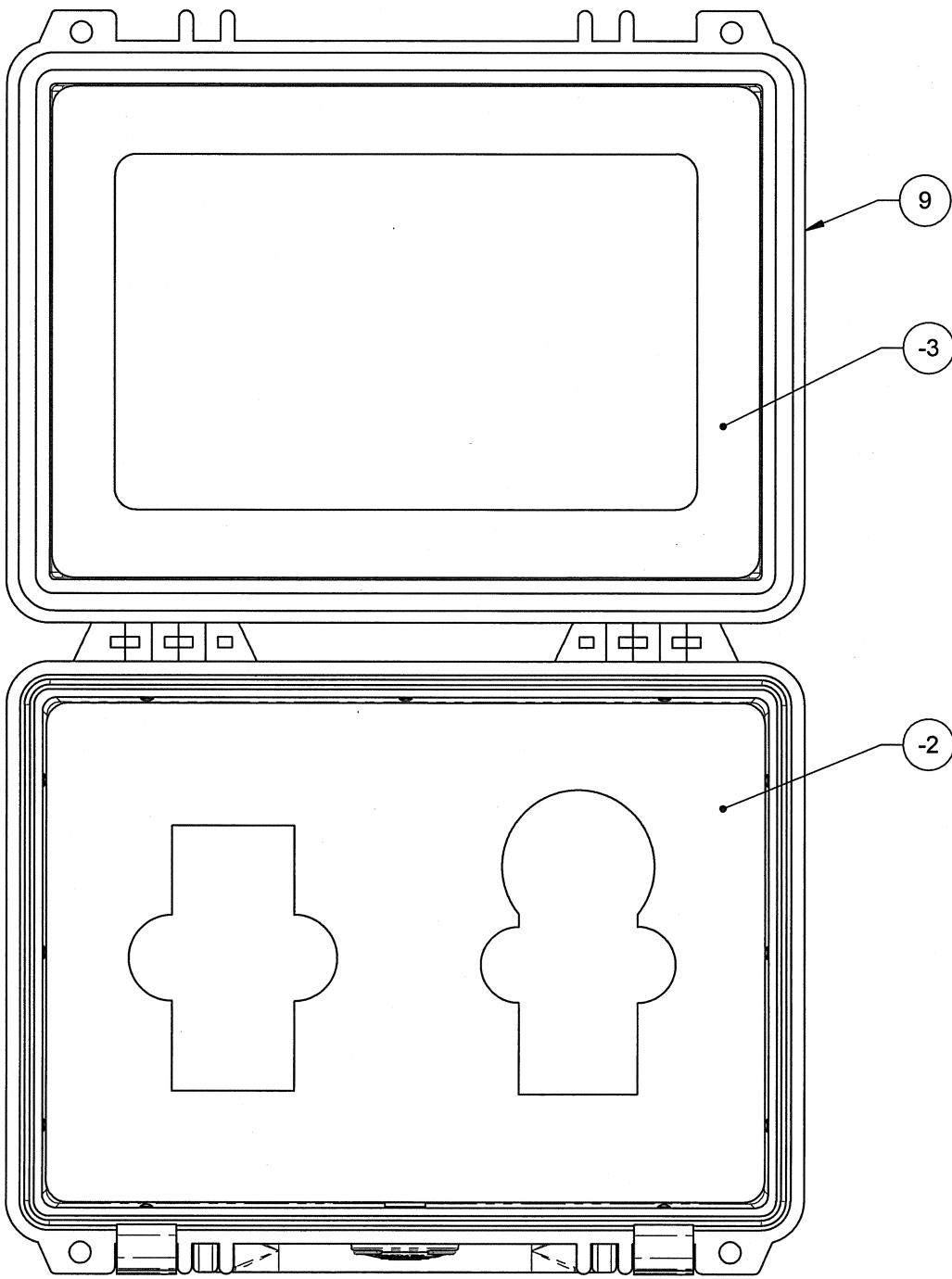




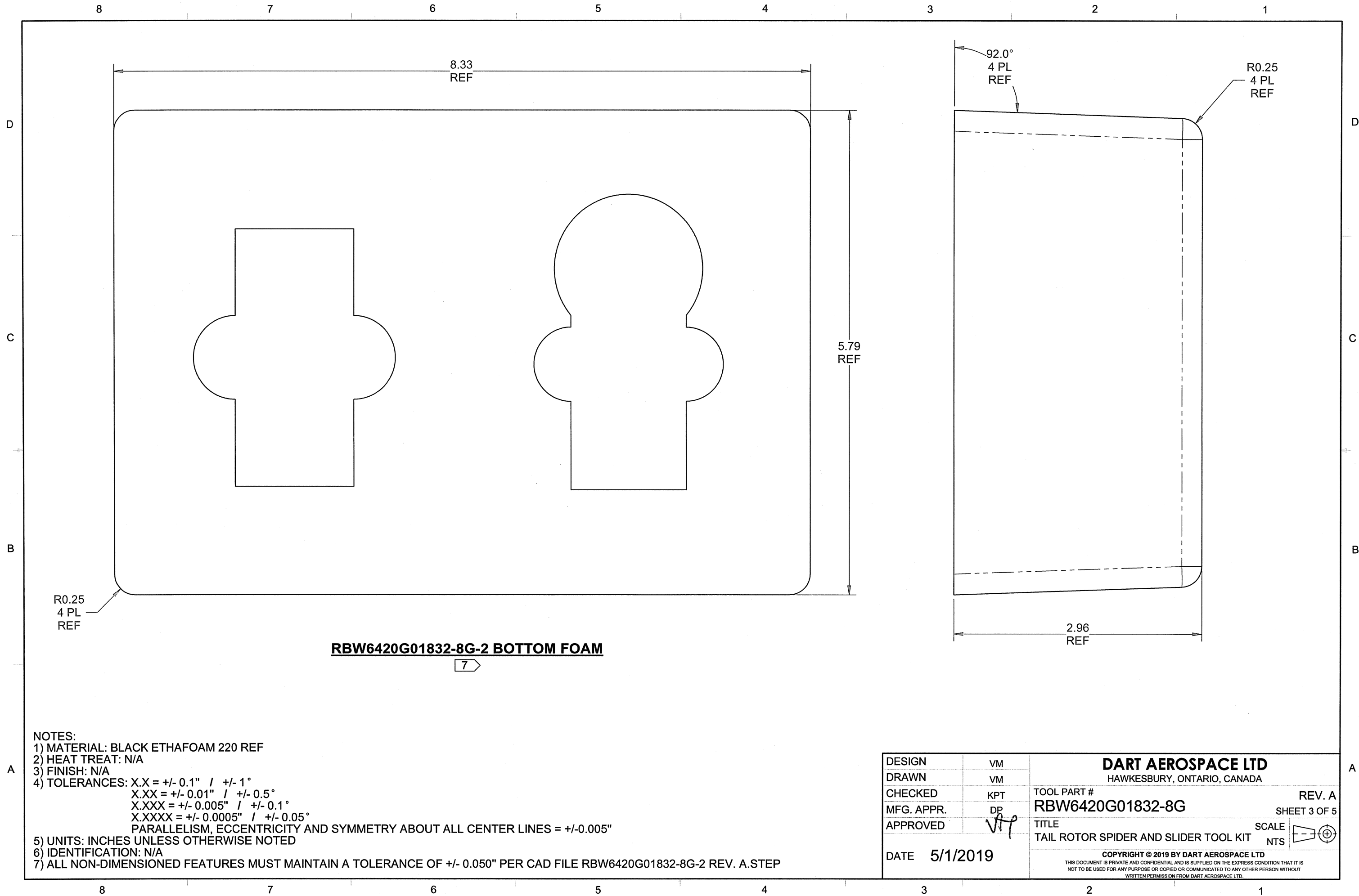
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6420G01832-8G-2	BOTTOM FOAM
-3	1	RBW6420G01832-8G-3	TOP FOAM
9	1	PELICAN #APP-1150-E	PELICAN CASE 1150



**RBW6420G01832-8G-1 PACKAGING ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RBW6420G01832-8G</b>	SHEET 2 OF 5
APPROVED	<i>WJP</i>	TITLE	SCALE
DATE 5/1/2019		TAIL ROTOR SPIDER AND SLIDER TOOL KIT	NTS
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8 7 6 5 4 3 2 1

D

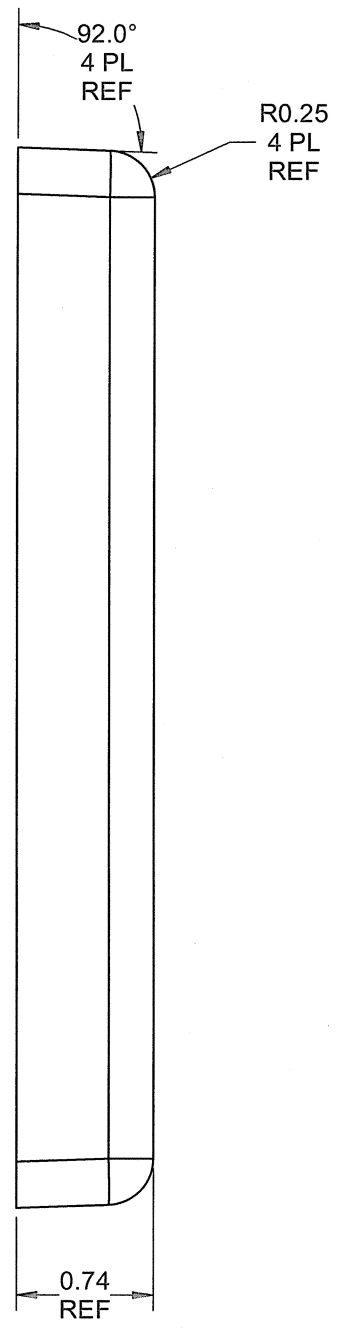
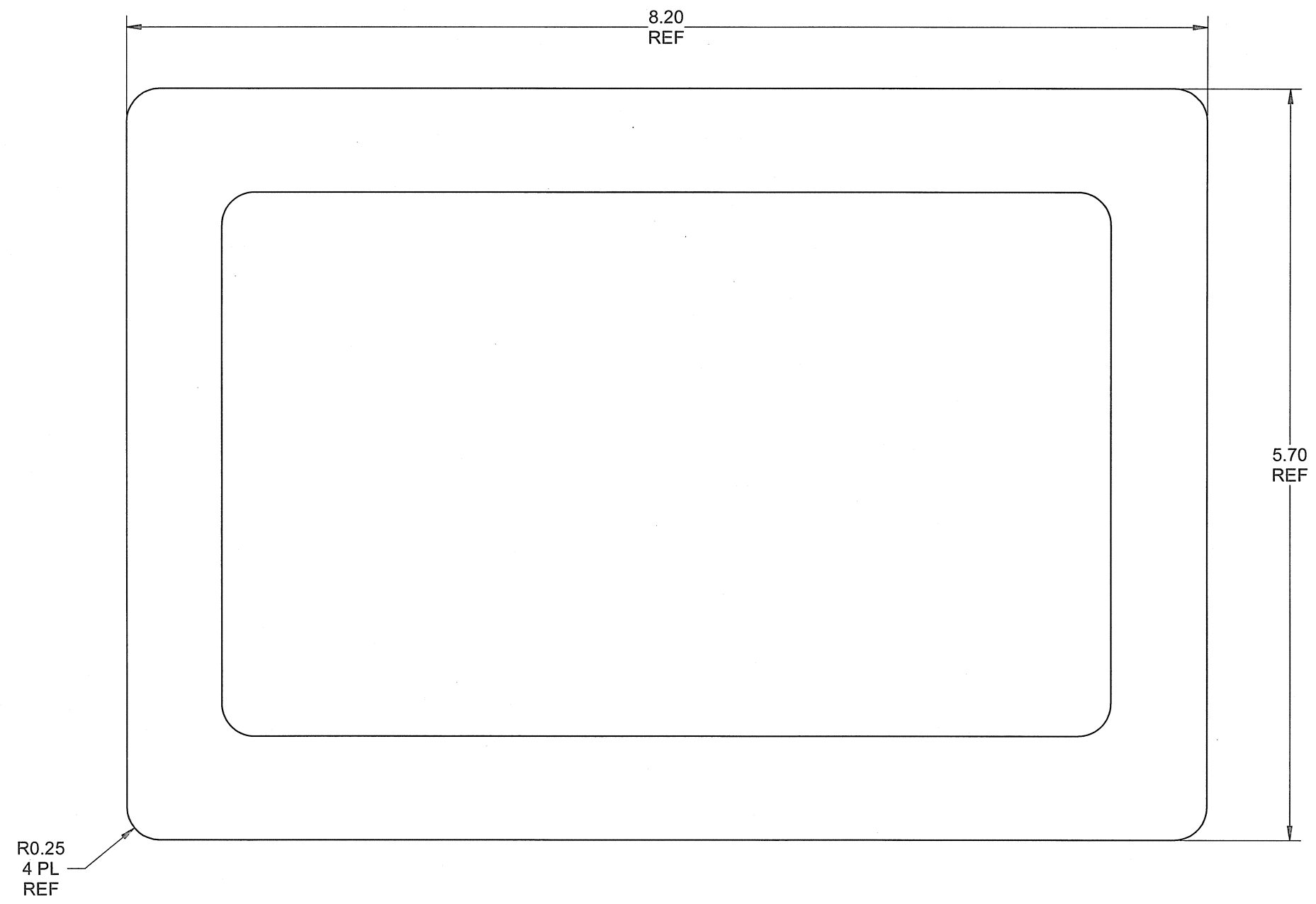
C

B

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B

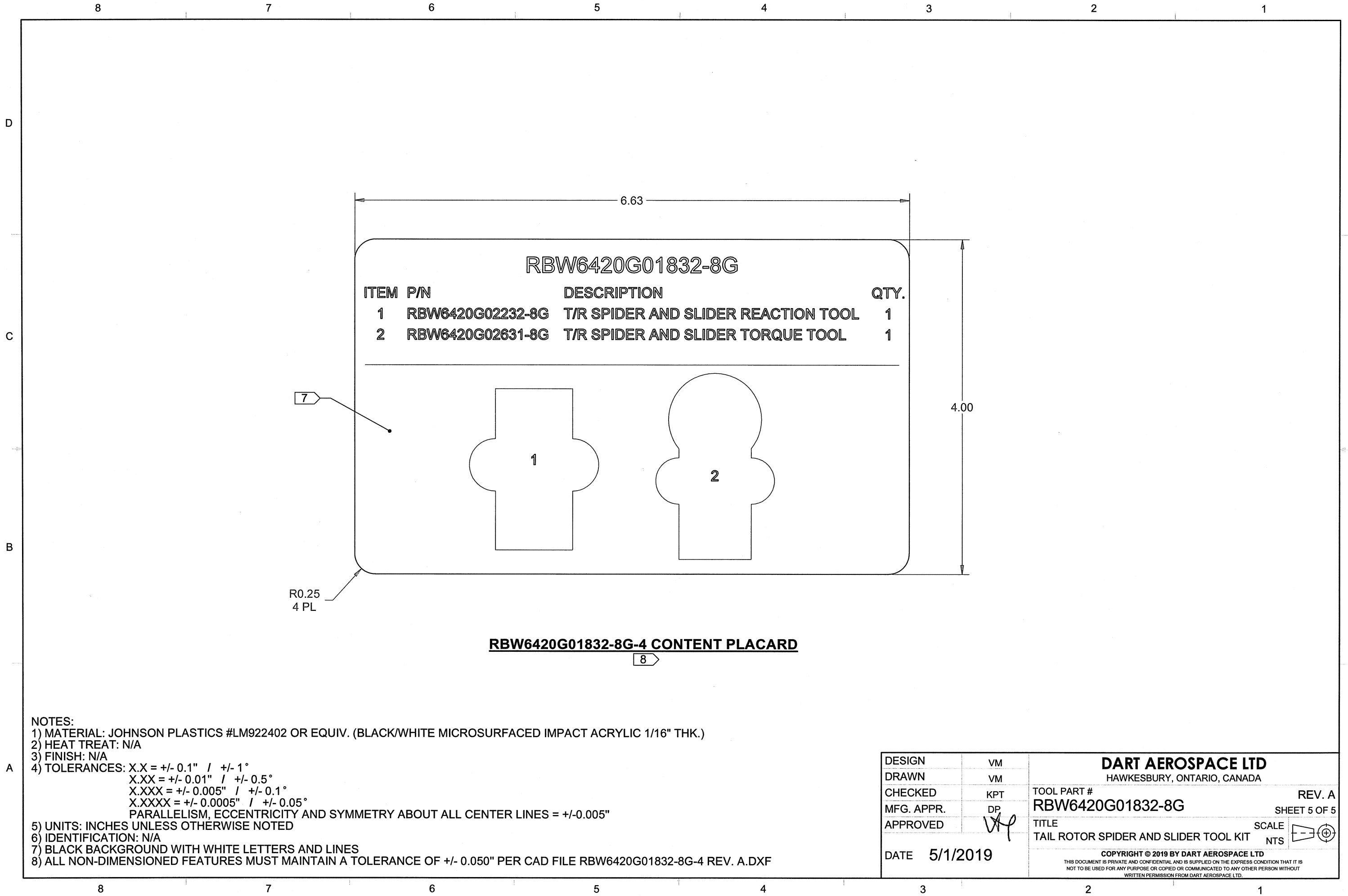


**RBW6420G01832-8G-3 TOP FOAM**

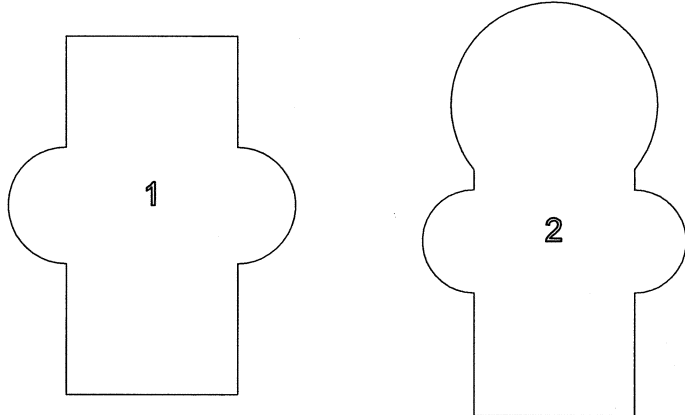
7

NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220 REF  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-3 REV. A.STEP

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RBW6420G01832-8G</b>	SHEET 4 OF 5
APPROVED	Wp	TITLE	SCALE
DATE <b>5/1/2019</b>		TAIL ROTOR SPIDER AND SLIDER TOOL KIT	NTS
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RBW6420G01832-8G			
ITEM	P/N	DESCRIPTION	QTY.
1	RBW6420G02232-8G	T/R SPIDER AND SLIDER REACTION TOOL	1
2	RBW6420G02631-8G	T/R SPIDER AND SLIDER TORQUE TOOL	1



RBW6420G01832-8G-4 CONTENT PLACARD

- NOTES:
- 1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
  - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G01832-8G-4 REV. A.DXF

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G01832-8G	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DATE 5/1/2019		TAIL ROTOR SPIDER AND SLIDER TOOL KIT	NTS
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